Designing Degradable Implant Materials

Peter Neuenschwander and Ulrich W. Suter Department of Materials, Institute of Polymers, ETH Zürich

with the invaluable assistance and support of

Gianluca Ciardelli Martin Colussi Marco Camus Carmelina Grob-Pisano Thomas D. Hirt Olivier M. Keiser Phillippe Kern Kazushige Kojima Andreas Lendlein Sandro Matter Bashar Saad Paul Schmutz Rémy C. Stoll Kimberly Willis



Collaborating Medical and Veterinary Units

Patrick Aebischer Centre Hospitalier Universitaire Vaudois &

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Günter Burg Dermatology, University of Zürich

Hans Gerber AO Center, Association for the Study of

Internal Fixation, Davos

Brigitte von Rechenberg Veterinary Surgery, University of Zürich

Georg K. Uhlschmid Surgery, University of Zürich

Gregor Zünd Cardiovascular Surgery, University of Zürich



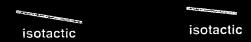
Why New Medical Implant Materials? What Should Be Their Characteristics?

- most of the polymers currently used in implants were not initially designed for medical use rapidly increasing awareness of potential risks
- each implant application calls for a specific set of properties; hence, materials
 are needed in which the most important characteristics can be modified
 independently from the others (materials with orthogonal properties)



Blockcopolymers: Materials with Orthogonal Properties

Natta, Mazzanti, Crespi & Moraglio *La Chimica e l'Industria* **1957**, *39*, 275 "Stereoblock copolymers of polypropylene (PP)"



Materials Properties — Findings:

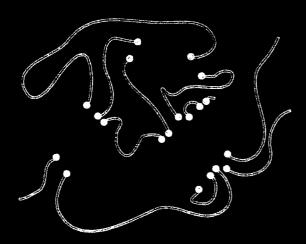
- The isotactic blocks crystallize, the atactic blocks form a continuous amorphous phase (\textit{T}_{q} as in atactic PP)
- ullet The crystal $T_{
 m m}$ depends on the length of the isotactic blocks
- Between $T_{\rm g}$ and $T_{\rm m}$, the material is a (thermoplastic) **ELASTOMER**
- The material's modulus is determined by the number of crystals (often by the volume fraction of crystalline blocks)

crystalline α -form of isotactic PP





Approach to Degradable Block-Copolymers



macrodiol 1 + macrodiol 2 + junction unit

PHB-diol

diisocyanate or diaciddichloride

hard segments form domains that are crystalline or glassy

(→ THERMO-MECHANICS)

soft segments
form domains
that are amorphous
and "rubbery"

 $(\rightarrow \text{DEGRADE FIRST})$

junction units

block-copolymer

copolyesterurethane or copolyester

Hard Segments: Telechelic PHB-diols by Transesterification of Bacterial PHB with a Diol

$$\begin{bmatrix} O & & & \\ O & &$$

catalyst dibutyl-Sn(II)-dilaurate



PHB-diol (M_n 2'500) + Poly(ϵ -caprolactone) (M_n 2'500) + (S)-2,6-Diisocyanato methylcaproate

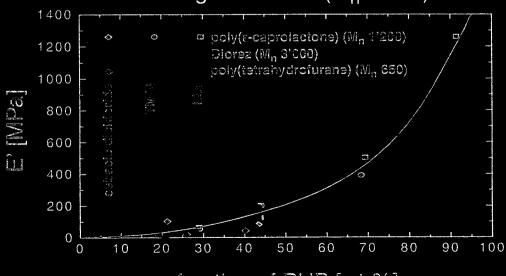
PHB-diol (hard segment) [wt-%]	PCL-diol (soft segment) [wt-%]	tensile modulus [MPa]	tensile strength [MPa]	elongation at break [%]	T _m [°C]
29	58	60	6	830	116
Lang bear	44	200	7	610	122
69	21	500	A. man		134
92	0	1260		2	3



T. Hirt

The Modulus is Mainly Dependent on the Fraction of Hard Segment

hard segment: PHB (M_n 2'500)

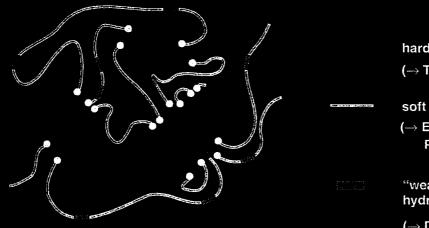


fraction of PHB [wt-%]



R. Stoll

Control of Degradation Rates: Introduction of "Weak Links"



hard segments

(→ THERMO-MECHANICS)

soft segments

(→ ELASTOMERIC PROPERTIES)

"weak links" (readily hydrolizable groups)

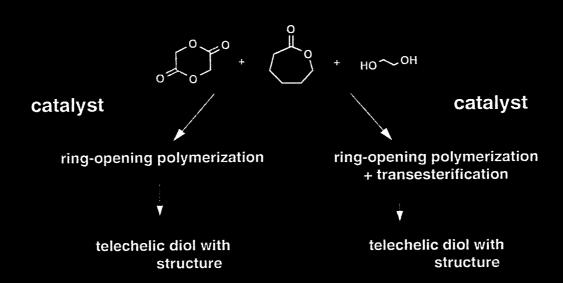
(→ DEGRADATION RATE)

"weakest link": glycolyl glycolate

Materials

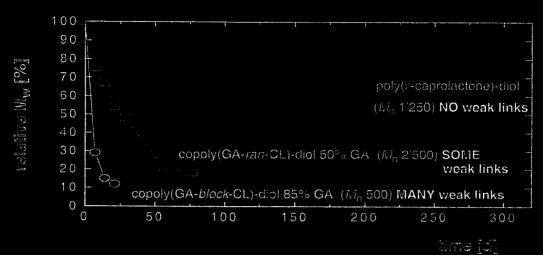
A. Lendlein

Soft Segments by Ring-Opening Polymerization from Diglycolide and ε-Caprolactone





Hydrolysis of Block-Copolyesterurethanes with 44 wt-% PHB and Different Soft Segments



0

Ò

0

pH 7 — 37 °C

Materials

A. Lendlein

Fluorescent Labelling of Telechelic PHB-Diol with a Dye

The dansyl-labelled blocks form hard-segment crystals that can be traced by their SO,NHCH,

fluorescence

N(CH_s)_a

0

BOCNH

CH₂HNSO₂

CH,NHBOC

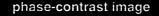
OH

N(CH.)

G. Clardelli

Phagocytosis of Fluorescent-labelled PHB Particles in Rat Macrophages macrophage cell line J774 — 2 μg/ml DPHB particles

optical micrographs after 4 hours

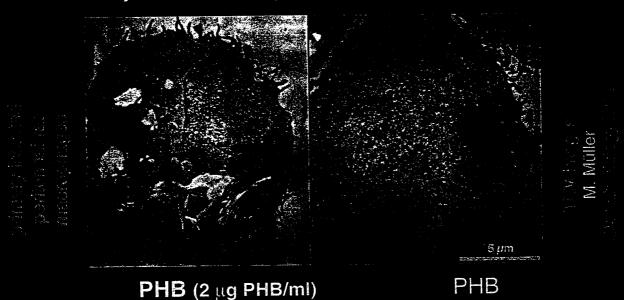






B. Saad

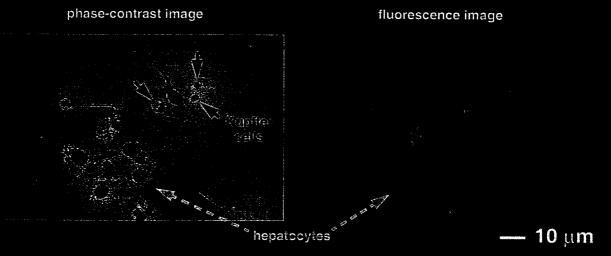
Macrophage Cell Cultures that Were Exposed to PHB Particles as They Result from Significantly Degraded DegraPol®





Phagocytosis of Fluorescent-labelled PHB Particles in Co-cultures of Hepatocytes and Kupffer Cells

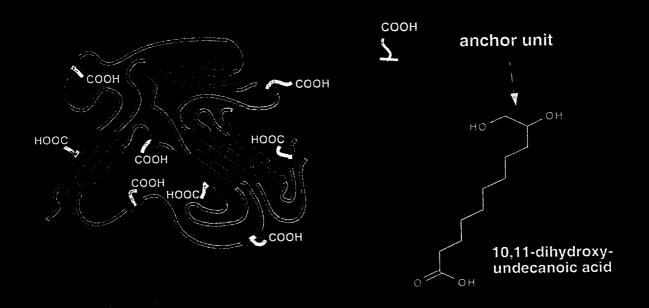
1 µg/ml of DPHB particles, after 4 hours



Kupffer cells phagocytose PHB particles, hepatocytes are unaffected

P. Schmutz

Functionalization of Copolyesterurethanes: Adding Carboxylic Side Groups



Reaction of Polymer-bound COOH with "Any" Amine Through Activation with *p*-Nitrophenol

- 1. Formation and isolation of the
- 2. Reaction with amines no further activation necessary

$$\begin{array}{c} \text{HO} \\ \text{COOH} \\ \text{NO} \\ \text{NO}$$

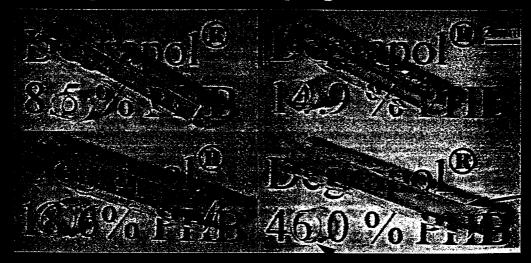
Moteriele

G. Ciardelli

Nerve Conduits — Operating Principle



Nerve Conduits Made from DegraPol® with Varying PHB Content



Ma erials

R. Stoll

Nerve Conduits Made from DegraPo

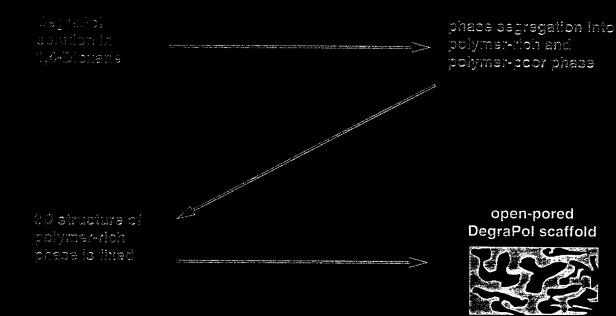




i dindrin rigitesi da Alberto i entre culta region ara i soli neuroli ilidotta soli un tun anglest. Talah selatah manggila pagalan ang arang selatah patawa i sadalah

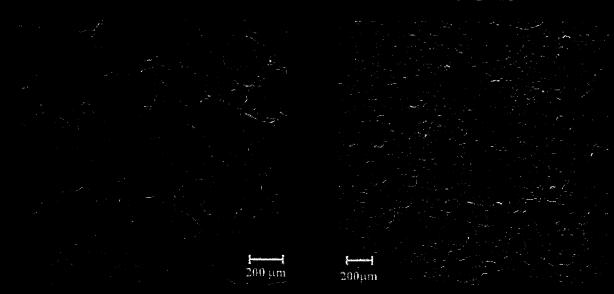
Number of axons is not significantly different than in a normal sciatic nerve

Production of Open-pored Scaffolds



S. Matter

Porous Foams with Different Pore Size



"normal"

the smallest pores practical

S. Matter, M. Camus



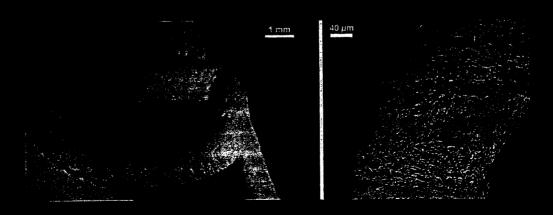
300 am

structures with small and large pores can be joined through an abrupt transition region, without "skin" between the regions

waterials

M. Camus

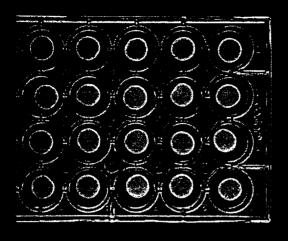
Porous Tubes from DegraPol $^{\textcircled{R}}$ (Obtained by Extrusion of a Gel in 1,4-Dioxane into Liquid N_2 and Freeze Drying)

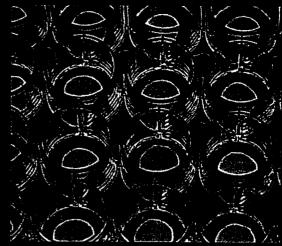


optical micrograph (tube appears white because of light scattering)

SEM Dr. M. Müller Millid Stalogr Hift

Application: Foams as Tissue-culture Substrates





DegraPol[®] Scaffold disks, diameter 10 mm, thickness 0.5 or 1 mm 24 pieces packed in a 24-well tissue-culture plate

M. Camus

An Application: Cartilage Repair



scult pig chandracytes, cultured on DegraPol foam for 2 weeks, then stained with Alcain bue for Collagen II

→ the correct intercellular matrix is produced



An Application: Cartilage Repair

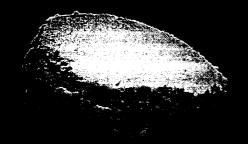


adult alg chandropytes, culturad on Degra.Pol foam for 4 weeks, then estained with colubitine blue to visualize help

> chondrocytes proliferate in the interstitial spaces of the foam

B. von Rechenberg, B. Saad

An Application: Cartilage Repair



pub di JagraPoi oponga, eaoded with plus Liropytee and pulturad for Streeks. That glued to a ponical plug of Paralistric Skreekt with fibuid loone coment.

Lis plug wid be inderted in a conical note wills I into the bone and la finated with Jours bone cament.





The implants form a smooth surface with the joint, no abbrasion, also at the counterpart (femour condyles). DegraPol foam is yellow because of small contamination with blood



B. von Rechenberg

Conclusions

- Multi-Blockcopolymers allow the design of a large variety of polymeric, tissue-compatible materials with a number of continuously tunable, orthogonal properties
- Independently variable are: softening point, mechanical moduli, degradation rates, functionalizability
- Functionalization can be achieved through attachment of any amineterminated compound
- The polymeric materials described here (DegraFol[©]) have been extensively tested in vitro and in vivo and are highly tissue compatible
- The DegraPol[©]-foam structures are the first available elastomeric tissueculture scaffolds