

Importance	of Chiral Cor	npounds
Market Value for chira	l fine chemicals (2	2000)
Market value for chiral file chemicals (2Total6600 Mill US\$Pharmaceutics5400 Mill US\$Other (Agro, Flavors etc)1200 Mill US\$Any new drug that's chiral is likely to be developed and marketed as a single enantiomer. You win more than you lose with single enantiomers.Chem. Eng. News 2003		<section-header></section-header>

Transformation	Produ	ction	Pi	lot	Bench
	> 5t/y	<5 t/y	>50 kg	<50 kg	scale
Hydrogenation of enamides	1	1	2	6	4
Hydrogenation of C=C-COOR / -CH-OH	1	0	3	4	6
Hydrogenation of other C=C	1	0	1	2	2
Hydrogenation of α and β funct. C=O	1	2	3	6	4
Hydrogenation / reduction of other C=O	0	0	0	1	4
Hydrogenation of C=N	1	0	1	0	0
Dihydroxylation of C=C	0	1	0	0	4
Epoxidation of C=C, oxidation of sulfide	2	1	2	0	2
Isomerization, epoxide opening, addition	2	0	3	0	1
Total	10	5	15	19	27











































































































	Ме	NaOCI, KBr, NaHCO ₃ DCM/H ₂ O 0°C, 60 min	Me	
entry	conversion [%] ^b	yield [%] ^c	purity [%] ^b	- Ynt
1	> 98	89	> 98	
2	> 96	92	> 96	
3	> 98	95	> 98	
4	> 98	87	> 98	10/4
5	> 93	90	> 93	
6	> 98	96	> 98	3

Acknowledgement

This lecture is aimed to present some concepts of bis(oxazoline) catalysis, not to give an overview of the field. I am aware that many outstanding contributions from other groups are not covered here, the examples presented here are chosen on my own personal reflection to provide some useful rules on how to approach (asymmetric) catalysis.

I am indebted to all my co-workers who have contributed to the developments coming from our group presented in this lecture.



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