

Corporate Preclinical Development

Page 2 **sigma-tau**



THE CULPRIT



THE RESULT



THE VECTOR

The Scientists that understood the disease



Alphonse Laveran



Ettore Marchiafava



Angelo Celli



Camillo Golgi



Amico Bignami



Giovan Battista Grassi



Giuseppe Bastianelli



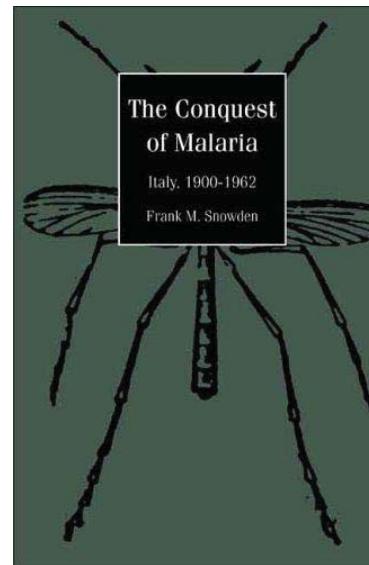
Sir Patrick Manson



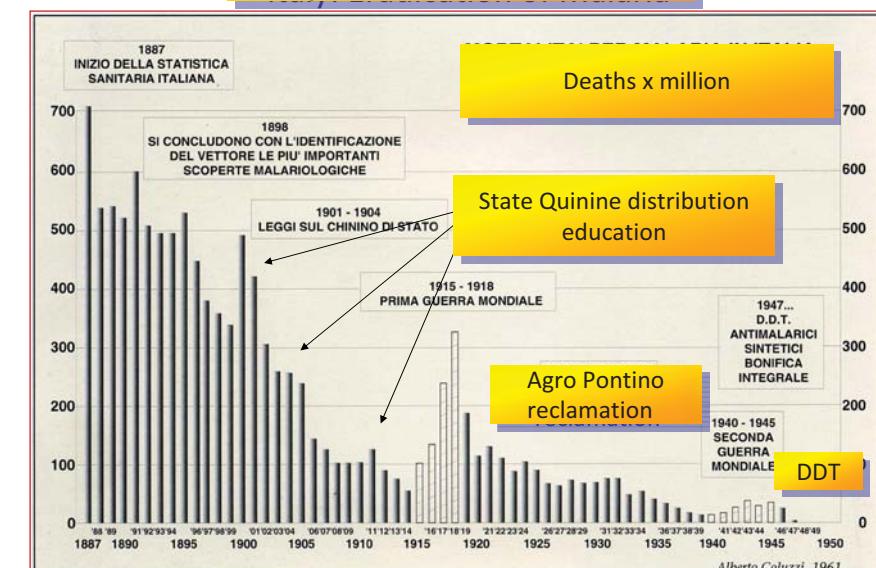
Sir Ronald Ross

Italy & Malaria

Frank M. Snowden 2006,
Yale University Press,
New Haven



Italy: Eradication of Malaria



Sigma-tau contribution

Severe malaria

IV ARTESUNATE

FDA



Validation batches completed

Uncomplicated malaria

Eurartesim®

EMA



REGISTERED

Medicine for Malaria Venture target



Our mission & vision

MMV, a not-for-profit public-private partnership, was established as a foundation in Switzerland in 1999.

Our mission is to reduce the burden of malaria in disease-endemic countries by discovering, developing and facilitating delivery of new, effective and affordable antimalarial drugs.

Our vision is a world in which these innovative medicines will cure and protect the vulnerable and under-served populations at risk of malaria, and help to ultimately eradicate this terrible disease.



Repositioning

Pfizer Azithromycin based combination.



New Chemical Entities

GSK Tafenoquine Phase II/III

Rambaxy Arterolane registered only in India...



Shin Poong Pharm. Pyramax , EMA decision based on article 58 on 17/2/2011

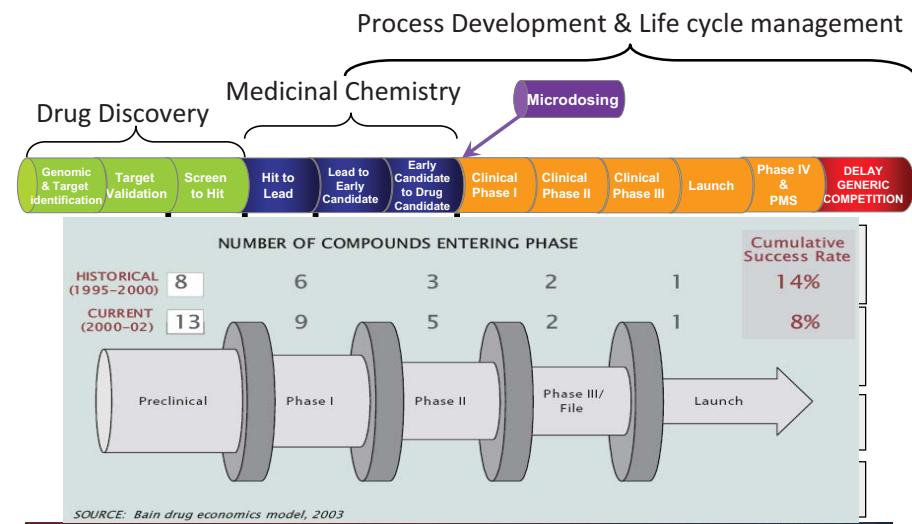


Vaccine

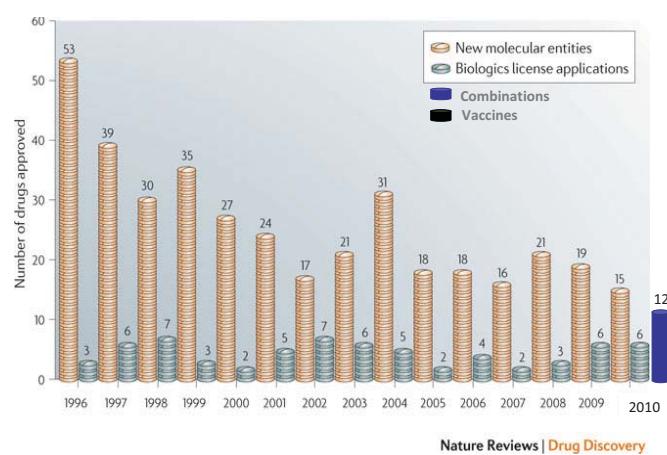
GSK Succesfull phase III trials.

Protection efficiency?

Drug Discovery & Development



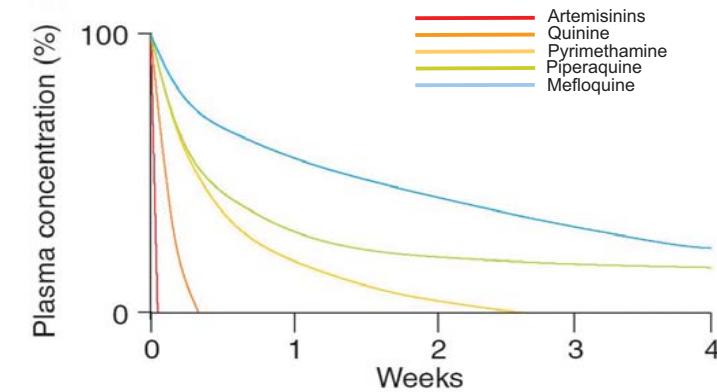
2010 FDA APPROVAL



Nature Review in Drug Discovery 2011, 10, 82.

Combinations!!! Better use of the available weapons

Artemisinin-based Combination Therapies



Combinations!!! Better use of the available weapons

Artemisinin-based Combination Therapies

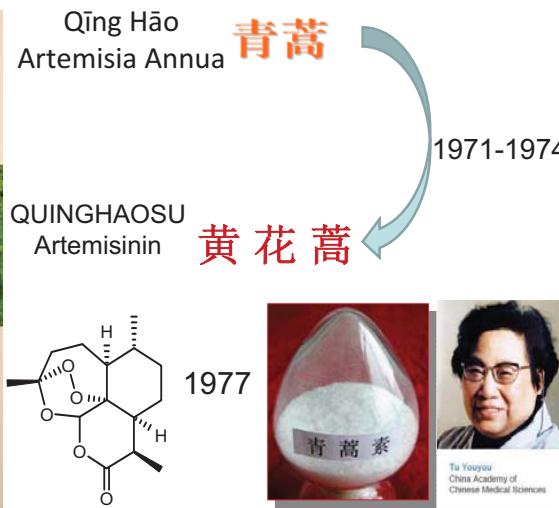
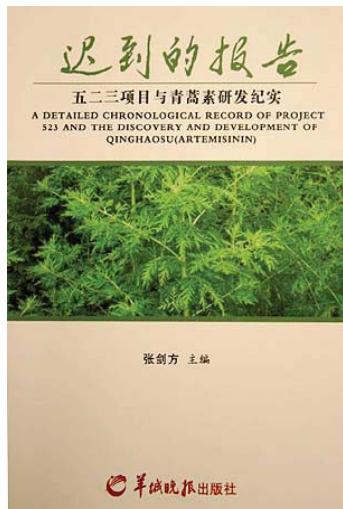
Antimalarial	t _{1/2} of artemisinin derivative	t _{1/2} of partner drug	Regions currently in use*
Artemether-lumefantrine	~3 hr	4–5 days	Africa, EM, SE Asia, WP and SA
Artesunate-mefloquine	<1 hr	14–21 days	Africa, SE Asia, WP and SA
Artesunate-amodiaquine	<1 hr	9–18 days [†]	Africa and EM
Dihydroartemisinin-piperaquine	45 min	~5 weeks	SE Asia
Artesunate-pyronaridine [§]	<1 hr	16 days	NA
Chloroquine [¶]	NA	1–2 months	Africa, EM, SE Asia, WP and SA
Sulphadoxine-pyrimethamine	NA	~4 days (S) or ~8 days (P)	Africa, EM (IPT in Africa, EM and WP)

*Data from REFS 106,140. [†]This refers to the t_{1/2} of the active metabolite monodesethylamodiaquine; the t_{1/2} of amodiaquine is ~3hr. [§]Recently completed Phase III trials. [¶]These former first-line antimalarials are included as a reference. EM, eastern Mediterranean; IPT, intermittent preventive treatment; NA, not applicable; P, pyrimethamine; S, sulphadoxine; SA, South America; SE Asia, Southeast Asia; t_{1/2}, half-life; WP, Western Pacific.

Fixed Dose Combinations!!!!

PRODUCT	COMPANY	FIRST APPROVAL
Coartem® Artemether & Lumefantrine 1980 / 1970	Novartis	Switzerland
Coarsucam® Artesunate & Amodiaquine 1980 / 1946	Sanofi	Morocco
Eurartesim® DHA & Piperaquine 1980 / 1960	Sigma-tau	EMA

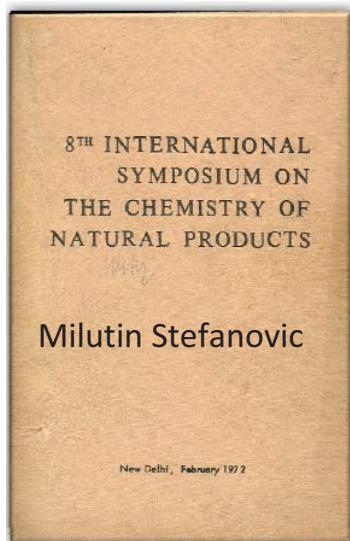
Traditional Chinese Medicine



Only 541 Scientists Were Exempt From the Re-education Process

- Beijing:
Project 523 Head Office
Biophysics CAS Inst.
Traditional Chinese Materia Medica Inst.
- Jinan:
Materia Medica Inst.
Parasitic Diseases Inst.
- Shanghai:
Materia Medica CAS Inst.
Organic Chemistry Inst.
- Chongqing:
Sichuan Materia Medica Inst.
- Jiansu Province:
Gaoyou Country Health Dept.
- Guangzhou:
Univ. of Chinese Traditional Medicine
- Kunming:
Yunnan Materia Medica Inst.
- Guilin:
Guiling Pharmaceutical Factory

THE FIRST TO DISCOVER AND SHARE



Milutin Stefanovic

New Delhi, February 1972

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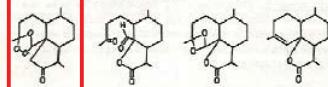
C-57

222

NEW TYPE OF SESQUITERPENE LACTONES ISOLATED FROM ARTEMISIA ANNUA L.- OZONIDE OF DIHYDROARTEMININ

D. Jerević, A. Jokić, A. Belbus and M. Stefanović
(Inst. of Chem., Fac. of Sci., Univ. of Belgrade and
Inst. for Chem., Technol. and Metallurgy, Belgrade,
Yugoslavia)

The ozonide of dihydroarteminin (Arteminin not yet isolated, but presented with formula IV), has been obtained from purified oil extract of *Artemisia annua* L. (Belgrade area, Yugoslavia), and its structure elucidated on following evidence.



Ozonide T ($\text{mp } 148^\circ\text{C}$) has m/z at m/z 262, 21170 or very small relative intensity, M^+ , and the analysis, infrared, ultraviolet, correspond to $\text{C}_{15}\text{H}_{22}\text{O}_2$. Fragments in m/z 270 ($M^+ \text{O}_2$), 236 ($M^+ - \text{HCOOH}$), 138 ($M^+ - \text{HCOOC}-\text{CH}_2-\text{O}$), and a basic peak of 43 mass units (CH_3CH_2) support the structure I. IR and NMR spectra are also in agreement with the structure I. In ^1H NMR spectrum (CD_3COCD_3 solution) two singlets (1H) appear from 5.8 to 6.0 ppm, and the singlet (3H) from 1.97 to 2.1 ppm giving evidence for keto and aldehyde groups in the structure II. In aqueous, 30 minutes half of the I is converted to II. On catalytic hydrogenation of arteminin the product was obtained of the more probable structure III.

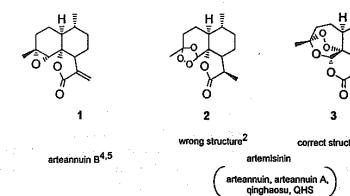
An approach to steroidal analogues of artemisinin

MILUTIN STEFANOVIĆ,^a NINA TODOROVIC,^b and BOGDAN SOLAJA^a
^aFaculty of Chemistry, University of Belgrade, P. O. Box 550, YU-11001, Belgrade and ^bInstitute of Chemistry, Technology and Metallurgy, Belgrade, Yugoslavia

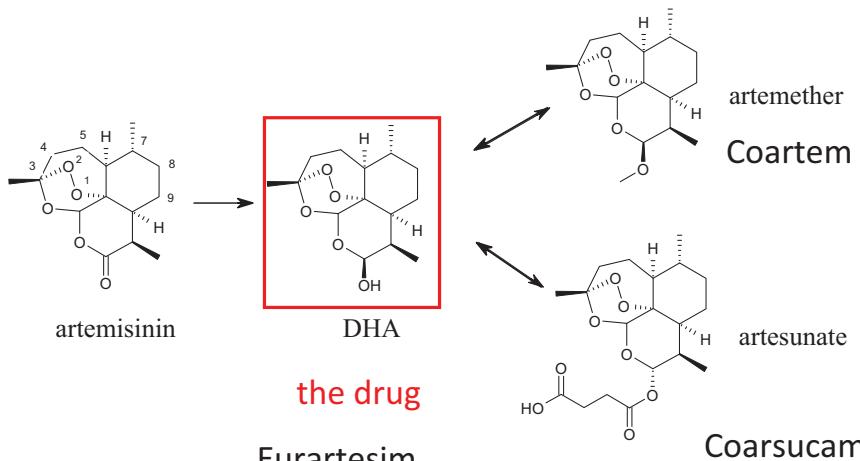
(Received 2 February 1993)

This article reports the synthesis of seco-cholestane and Δ^2 - and Δ^3 -19-nor-5 α -10 α -cholestene derivatives of types D and E/F, respectively. The key reaction in the synthesis of E/F is the PtO_2 -catalysed hydrogenation of 5(10)-double bond accompanied with hydrogenolysis at normal pressure.

On a piece of silk unearthed from a Han dynasty tomb (168 B.C.) it was discovered that Chinese traditional medicine used the plant *Artemisia annua* L. (in Chinese *qing hao*, sweet wormwood) in the treatment of haemorrhoids. Later, the same plant was mentioned in the *Handbook of Prescriptions for Emergency Treatments* (340 A.D.) and in the *Compendium of Materia Medica* written in 1596 by the famous Chinese herbalist Li Shizhen. He prescribed extracts of *qing hao* in the treatment of chills and the fever of malaria. However, efforts to prove the antipyretic and antimalarial activity of warm water extracts of *Artemisia annua* were disappointing.¹ This plant was for the first time examined by our group, and from the specimen found growing in the Belgrade surroundings, several sesquiterpene lactones of cadinane structure were isolated, among them:



Artemisinin derivatives



Corporate Preclinical Development

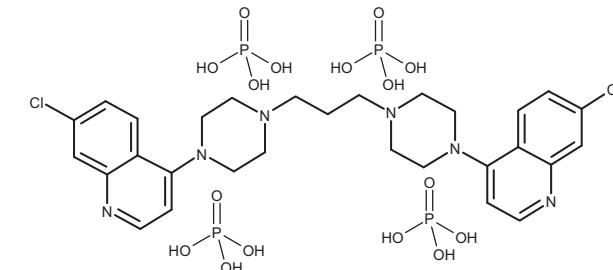
2-6 July 2012

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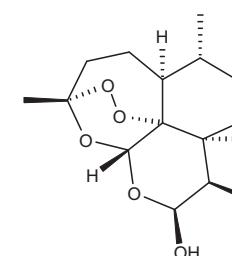
EURARTESIM®

PIPERAQUINE PHOSPHATE
(PPQ)



cGMP

DIHYDROARTEMISININ
(DHA)

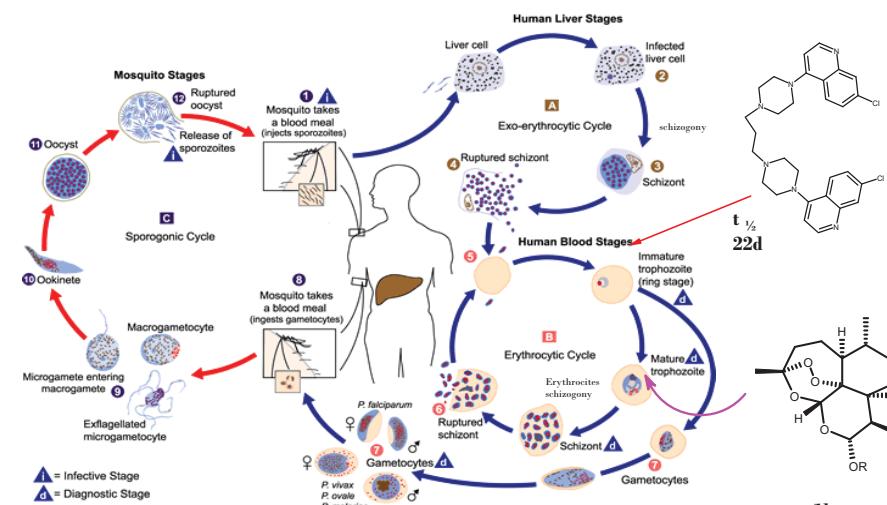


Corporate Preclinical Development

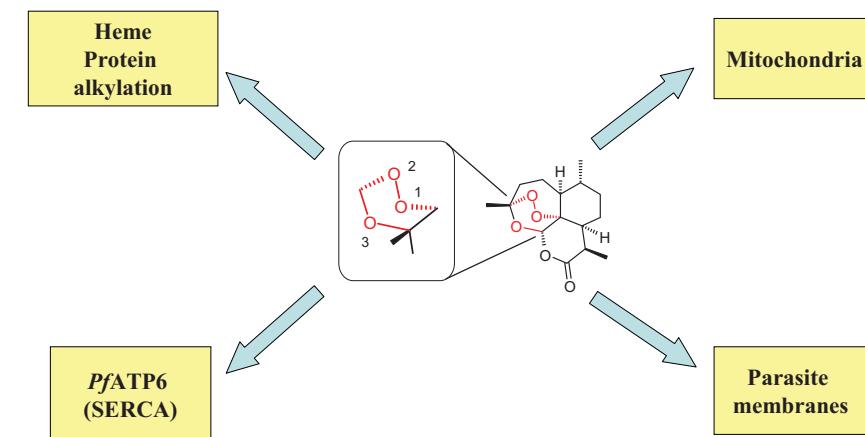
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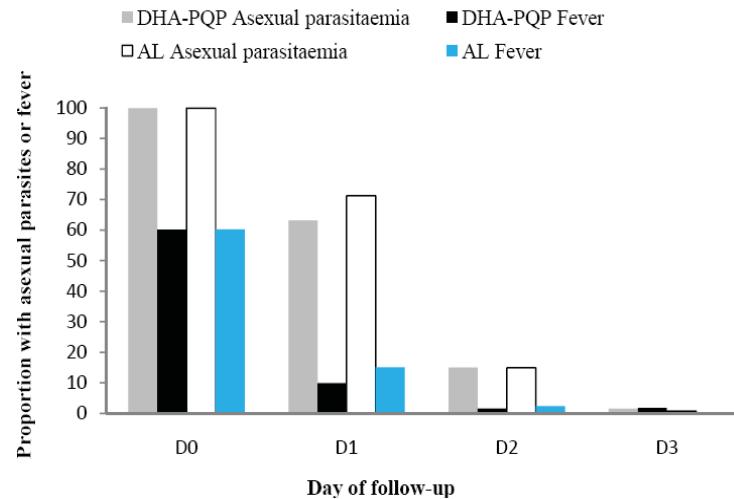
The Malaria Cycle



Potential Targets Artemisinin Derivatives



Parasitaemia and fever clearance



Total Quality

✓ Preclinical Development

GLP

✓ Clinical Development

GCP

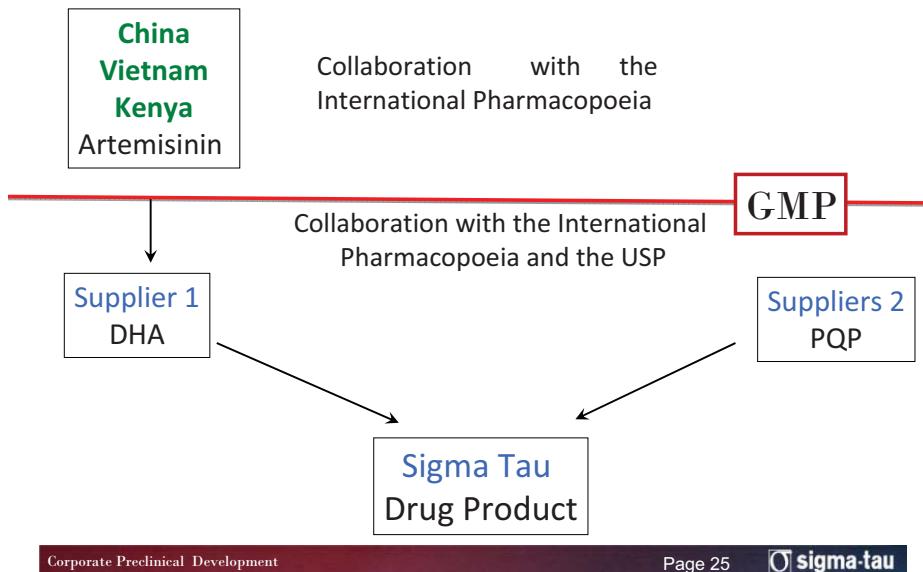
✓ DS/DP

GMP

EH&S

GREEN CHEMISTRY

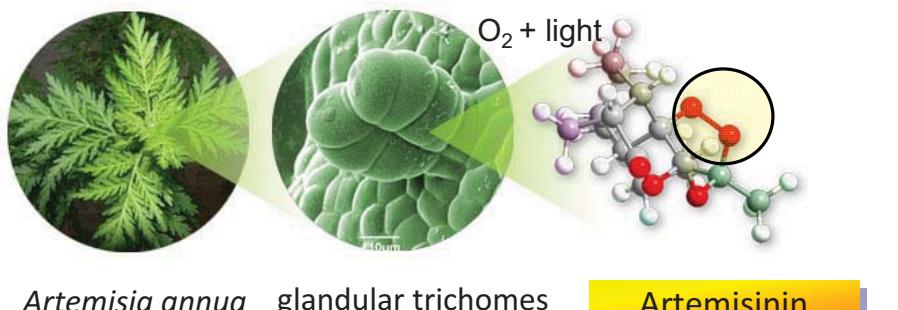
EURARTESIM LOGISTICS



Artemisia annua FIELDS



THE KEY PHARMACOPHORIC

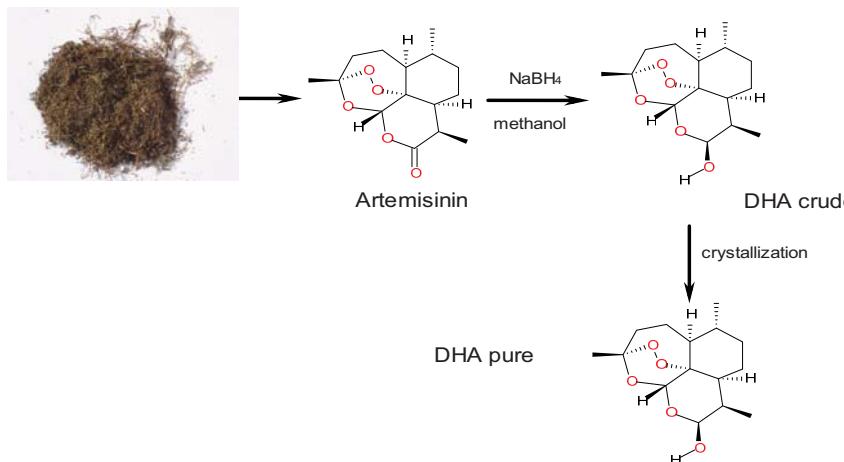


Artemisinin WW

Table 1
Summary of analysis results for variety of artemisinin samples produced in various regions, in different years and purified using different methods. Actual suppliers and lots are not disclosed. N.D. = not detected.

Manufact. country	Supplier	Manufact. year-lot	Artemisitene (%)	(+)-9-Epi-artemisinin (%)	Total impurities (%)	Assay (vs. WHO ref standard) (%)
Vietnam	V-1	2008-1	0.06	0.36	0.42	99.0
	V-1	2008-2	0.06	0.36	0.42	99.5
	V-1	2008-3	0.06	0.35	0.41	99.3
	V-1	2009-1	0.04	0.35	0.39	99.8
	V-1	2009-2	0.05	0.32	0.37	99.6
	V-1	2010-1	0.04	0.33	0.37	98.9
	C-1	2007-1	0.03	0.30	0.33	99.3
	C-1	2007-2	0.05	N.D.	0.05	99.0
	C-1	2007-3	0.04	0.17	0.21	99.5
	C-21	2008-1	0.05	0.30	0.35	98.9
China	C-21	2008-2	0.03	0.26	0.29	99.2
	C-21	2008-3	0.04	N.D.	0.04	100.1
	C-32	2008-1	0.07	0.20	0.27	100.0
	C-32	2008-2	0.06	0.20	0.26	99.6
	C-42	2008-1	0.04	N.D.	0.04	101.0
	C-52	2009-1	0.08	N.D.	0.08	99.6
	C-52B	2009-2	0.08	N.D.	0.08	99.8
	C-52B	2009-3	0.10	N.D.	0.10	100.2
	K-1	2008-1	0.05	0.52	0.57	99.2
	K-1	2008-2	0.03	0.73	0.76	99.8
Kenya	K-1	2008-3	0.04	0.20	0.24	99.0
	K-1	2010-1	0.05	0.07	0.12	99.8
	K-1	2010-2	0.06	0.09	0.15	99.2
	K-1	2010-3	0.05	0.12	0.17	100.3
	I-1	2008-1	0.01	0.44	0.45	99.1
India	I-1	2008-2	0.01	0.50	0.51	99.2
	B-1	2006	<0.05	0.09	0.09	99.6
Brasil	M-1	2008	0.02	0.50	0.52	99.1
	M-1	2010	0.05	0.50	0.55	99.8
Madagascar	M-1	2010	0.04	0.49	0.53	99.6

DHA The Process



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Molecules 2010, 15, 1309-1323

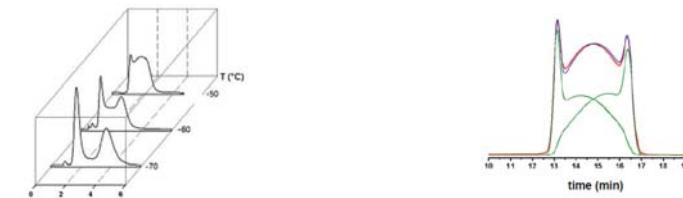
Review

Stereodynamic Investigation of Labile Stereogenic Centres in Dihydroartemisinin

Ilaria D'Acquarica ^{1,*}, Francesco Gasparrini ^{1,*}, Dorina Kotoni ¹, Marco Pierini ¹, Claudio Villani ¹, Walter Cabri ², Michela Di Mattia ² and Fabrizio Giorgi ²

¹ Dipartimento di Chimica e Tecnologie del Farmaco, Sapienza Università di Roma, P. le Aldo Moro 5
00185 Roma, Italy

² Analytical Development, R&D Department, sigma-tau S.p.A., Via Pontina km 30,400, 00040
Pomezia, Italy



JOC
The Journal of Organic Chemistry

JOC 2011, 76, 1751–1758

ARTICLE

pubs.acs.org/joc

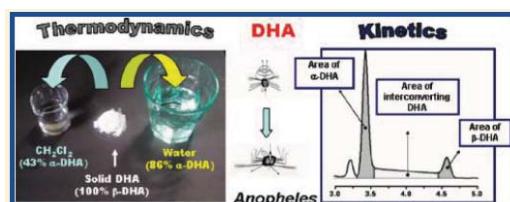
Stereolability of Dihydroartemisinin, an Antimalarial Drug: A Comprehensive Thermodynamic Investigation. Part 1[†]

Walter Cabri,[‡] Ilaria D'Acquarica,[§] Patrizia Simone,[§] Marta Di Iorio,[§] Michela Di Mattia,[‡] Francesco Gasparrini,^{‡,§} Fabrizio Giorgi,[‡] Andrea Mazzanti,[‡] Marco Pierini,^{‡,§} Marco Quaglia,[‡] and Claudio Villani[§]

[†] Analytical Development, R&D Department, sigma-tau S.p.A., Via Pontina km 30,400, 00040 Pomezia, Italy

[‡] Dipartimento di Chimica e Tecnologie del Farmaco, Sapienza Università di Roma, P. le Aldo Moro 5, 00185 Roma, Italy

[§] Dipartimento di Chimica Organica "A. Mangini", Università di Bologna, Italy



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JOC
The Journal of Organic Chemistry

JOC 2011, 76, 4831–4840

ARTICLE

pubs.acs.org/joc

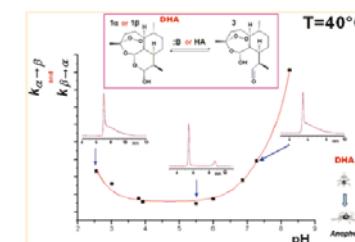
Stereolability of Dihydroartemisinin, an Antimalarial Drug: A Comprehensive Kinetic Investigation. Part 2

Walter Cabri,[‡] Ilaria D'Acquarica,[‡] Patrizia Simone,[‡] Marta Di Iorio,[‡] Michela Di Mattia,[‡] Francesco Gasparrini,^{‡,§} Fabrizio Giorgi,[‡] Andrea Mazzanti,[‡] Marco Pierini,^{‡,§} Marco Quaglia,[‡] and Claudio Villani[§]

[†] Analytical Development, R&D Department, Sigma-Tau S.p.A., Via Pontina km 30,400, 00040 Pomezia, Italy

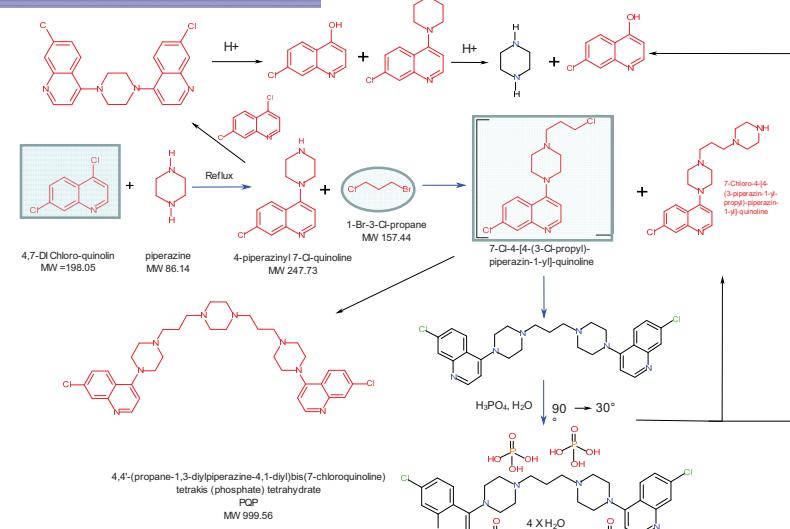
[‡] Dipartimento di Chimica e Tecnologie del Farmaco, Sapienza Università di Roma, P. le Aldo Moro 5, 00185 Roma, Italy

[§] Dipartimento di Chimica Organica "A. Mangini", Università di Bologna, Viale Risorgimento 4, 40136 Bologna, Italy



Piperaquine tetraphosphate tetrahydrate

PQP THE PROCESS

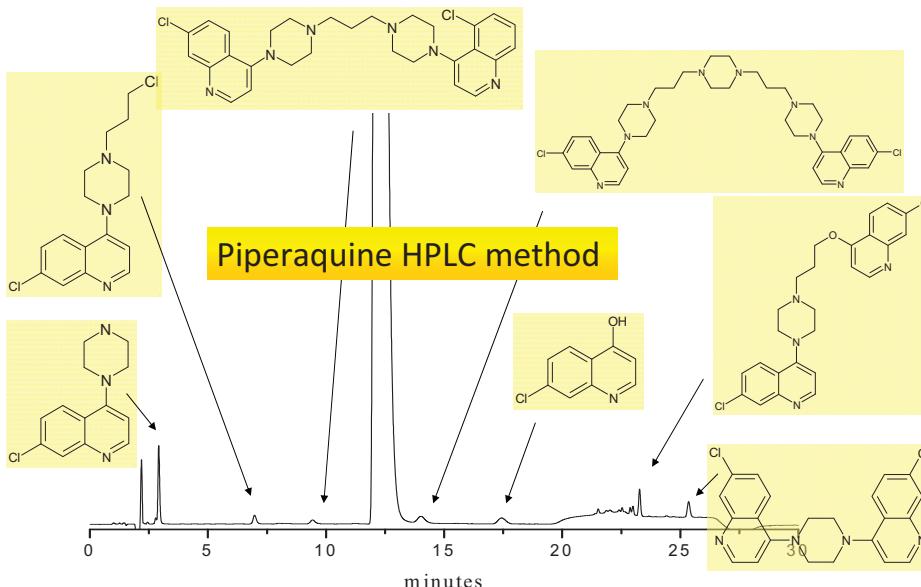


We Achieved :

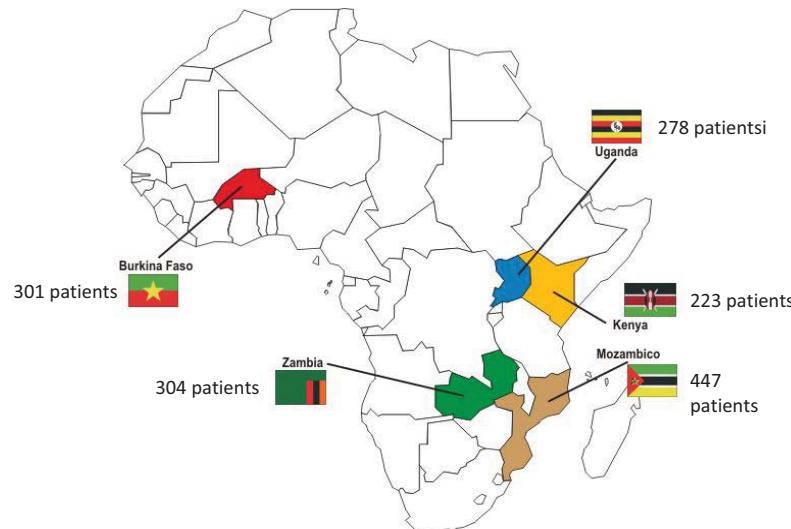
Complete control of the processes, the logistic.
Identification and control of all decomposition pathways.
All impurities have been qualified from a toxicological point of view. Genotoxic evaluation was generated according to the more recent ICH, EMA and FDA guidelines.

Our suppliers have established a complete Environmental, Health and Safety control.
Satisfactory 2y stability data at 30°

Eurartesim® is free from genotoxic impurities



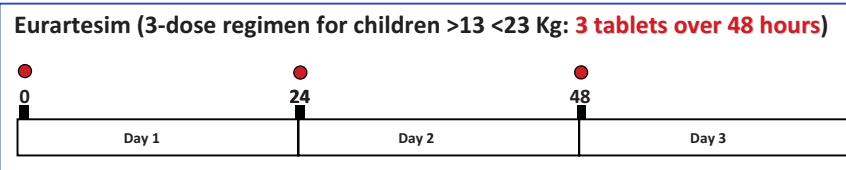
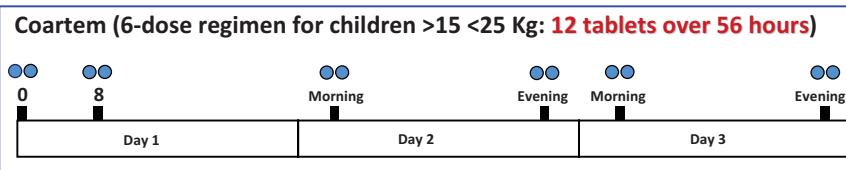
Phase III trial in Africa: 5 countries



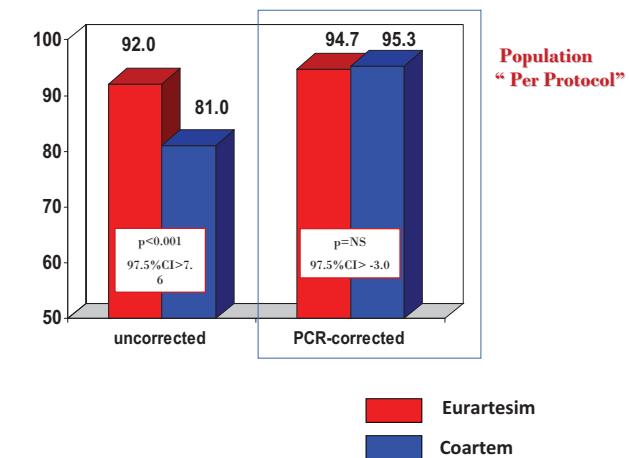
Manhiça, Mozambique



Dose Regimens for children

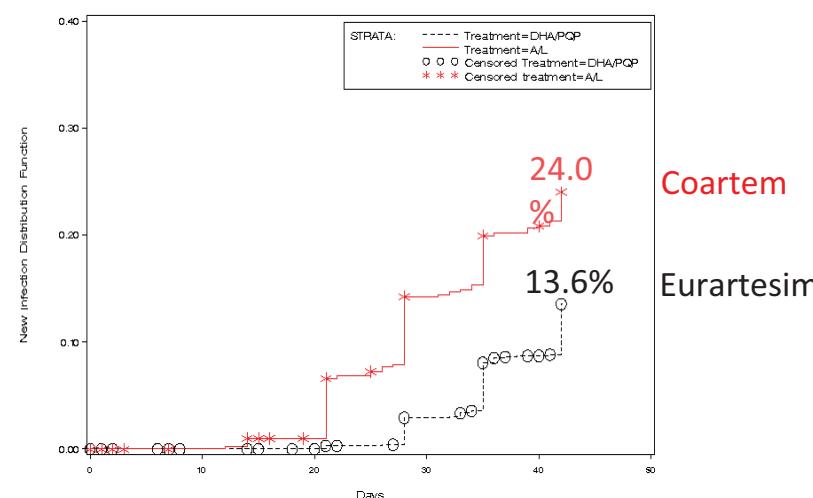


Eurartesim is equivalent to Coartem 28 d



Eurartesim protect the patient better than Coartem from new infections

Log-Rank, p < .0001 testing the survival distribution function (ITT Population)

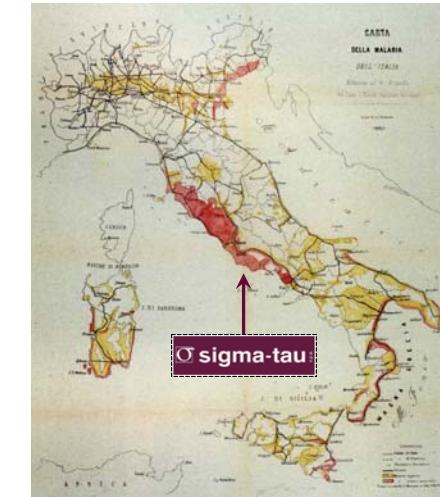


1882 Italy & Malaria

Malaria map (1882) by sen. Luigi Torelli

The map was developed to verify the health and hygienic conditions along the railway lines.

About 8331 kilometers of railways, 3762 were well in malarial areas.



Analytical Development

Fabrizio Giorgi
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Cristina Di Giovanni
Silvana Lalli
Giuseppe Marazzi
Elena Badaloni
Michela Forte
Fabrizio Piccirilli
Roberto Deias
Lucilla Mastrofrancesco
Gianfranco D'amore
Lucia Critelli
Marco Quaglia
Massimiliano Ricci

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Domenico Intorre
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Mosè Santaniello (Developability)
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Franco Borsini
Giovanni Mattera
Maria Antonietta Stasi

Professor Francesco Gasparini & Professor Guy Mazue

